

Supplemental materials

Estimation of methane emissions from the U.S. ammonia fertilizer industry using a mobile sensing approach

Xiaochi Zhou^{1,2}, Fletcher H. Passow¹, Joseph Rudek³, Joseph C. von Fisher⁴, Steven P. Hamburg³, John D. Albertson^{1,*}

¹School of Civil and Environmental Engineering, Cornell University, Ithaca, New York, United States

²Current address: California Air Resource Board, Sacramento, California, United States

³Environmental Defense Fund, New York, New York, United States

⁴Department of Biology, Colorado State University, Fort Collins, Colorado, United States

*Corresponding author: albertson@cornell.edu

13 **Contents**

14 S1. Data quality control..... 3

15 S2. The determination of the error term in the likelihood function..... 5

16 S3. Natural gas throughput for U.S. NG-based ammonia fertilizer plants..... 11

17 Reference 14

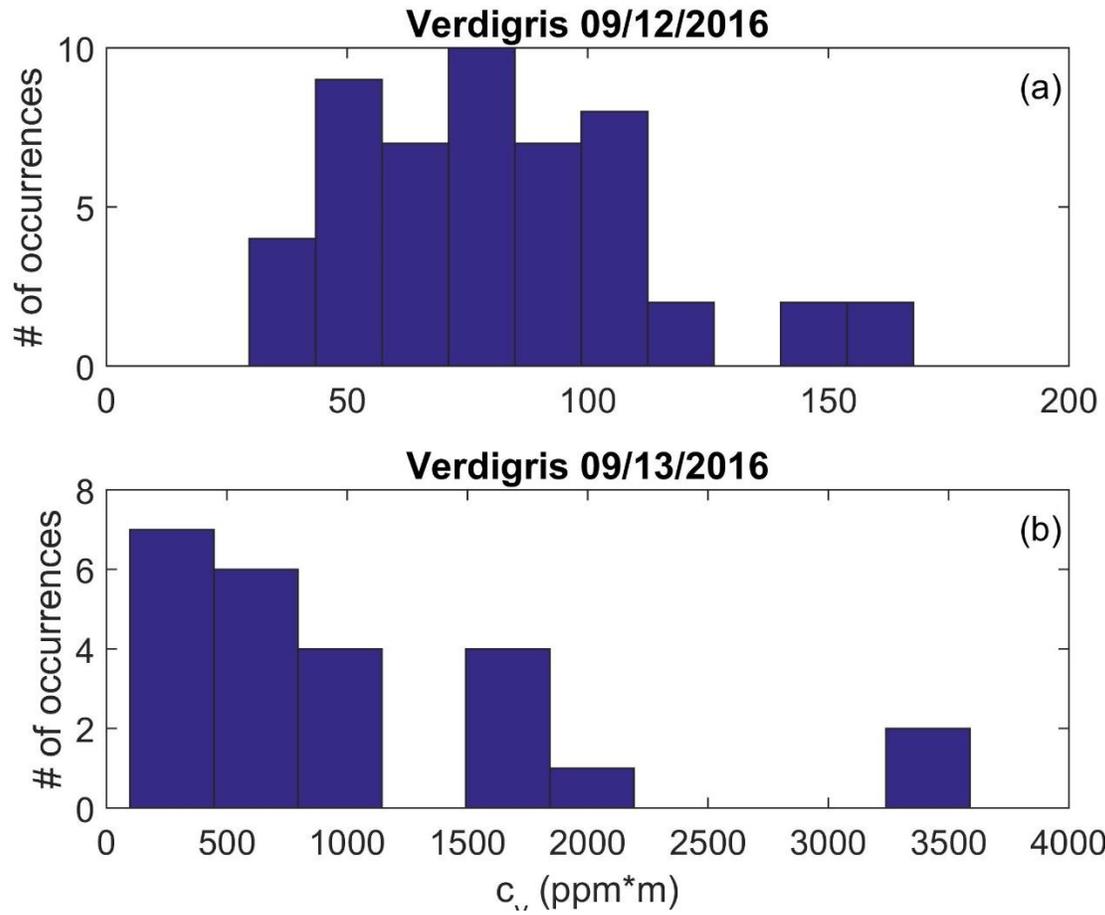
18

19

20 **S1. Data quality control**

21 On 09/23/2016, the prevailing wind blew from the south. Downwind plume data were collected along a
22 nearby road with an averaged sensor-to-facility distance (x_s) less than 100 m in Beatrice, NE. This data
23 can be used to qualitatively identify the presence of natural gas (NG) emission from this plant. However,
24 the small x_s severely violated the point-source assumption and the associated uncertainty (σ_e) is too high
25 (more details in Section S3), therefore, data collected on that day was not used for emission rate
26 estimation.

27 The measured cross-plume integrated mixing ratios (c_y) on 09/13/2016 are more than an order or
28 magnitude higher than that on 09/12/2016 (Figure S1), even though the GSV was driving on the same
29 road in Verdigris, OK. The metrological conditions varied slightly when comparing data collected on
30 09/12/2016 to that on 09/13/2016 (e.g. mean wind velocity is 1.22 m/s on 09/13 versus 2.90 m/s on
31 09/12). However, this variation alone cannot explain the >10 times difference in c_y . A NG inspection
32 vehicle operated by the state of Oklahoma was spotted near the Verdigris facility on 09/13/2016. It is
33 suspected that a pipeline leak might have occurred and the data collected on 09/13/2016 was
34 contaminated. Therefore, data collected in Verdigris, OK on the 09/13/2016 have been removed from the
35 afterwards analysis.



36

37 Figure S1. Histogram the cross-plume integrated mixing ratios (c_y) measured in Verdigris on (a)
 38 09/12/2016 and (b) 09/13/2016 .

39

40 **S2. The determination of the error term in the likelihood function**

41 The Bayesian inference requires an estimate of the total uncertainty, i.e. the “error term” (σ_e) in the
42 likelihood function. According to Rao (2005)¹, total uncertainty in atmospheric dispersion modelling can
43 be broadly classified as stochastic uncertainty, model errors, and data errors. The stochastic uncertainty
44 comes from the stochastic nature of atmospheric plume dispersion, the model errors are related to the
45 simplification of the model itself, and data errors are errors from the model input. Assuming that these
46 uncertainties are uncorrelated and random, we can estimate the variance of the total uncertainty (σ_e^2)
47 following Rao (2005)¹:

$$48 \quad \sigma_e^2 = \sigma_S^2 + \sigma_M^2 + \sigma_D^2 \quad (\text{S1})$$

49 where σ_S^2 , σ_M^2 , σ_D^2 are the variance of the stochastic uncertainty, model errors, and data errors,
50 respectively.

51 In this study, the stochastic uncertainty mainly comes from the fact that the cross-plume integrated
52 methane mixing ratios (c_y) are closer to an instantaneous picture of the plume. Therefore, the variance of
53 the stochastic uncertainty can be interpreted as the variability of the measured c_y :

$$54 \quad \sigma_S^2 = \sigma^2(c_y) \quad (\text{S2})$$

55 where σ is the standard deviation operator.

56 Then, we evaluate the plume dispersion model errors, which can be described as the deviation of the
57 model prediction (based on error-free input) from the measurements (excluding instrumentation error).
58 After evaluating the plume dispersion model using independent data collected in Demark, Norway, and
59 the U.S., it was found that the mean fractional error between the measured and modeled ensemble-
60 averaged c_y is -2%, and the standard deviation of the fractional error is 21%². However, Hanna (1993)³
61 pointed out that it’s common for the same model to show a $\pm 100\%$ difference of performance when
62 evaluated at different sites. After evaluating >20 air quality models, Chang and Hanna (2004)⁴ conclude

63 that about $\pm 20\%$ mean bias and $\pm 60\%$ random scatter around the mean prediction represent the best
 64 achievable performance of air quality model. Meanwhile, they suggest that models with (1) mean bias
 65 within $\pm 30\%$ of the mean observations, (2) $\sim 50\%$ of model predictions are within a factor of two of the
 66 observations, and (3) all random scatters are within a factor of two to three of the mean observations, are
 67 considered as models with “good” performance. Given the great performance of the adopted model as
 68 shown in Gryning et al. (1967)², we considered it to be a “good” performance model, and assumed that a
 69 factor of two uncertainty to the mean observation to be a reasonable estimate (i.e. $\sim 68\%$ of model
 70 predictions are within a factor of two of the observations):

$$71 \quad \sigma_M^2 = (2.0\bar{c}_y)^2 \quad (S3)$$

72 Finally, we evaluate the data errors of the dispersion model. All the input parameters for the dispersion
 73 model are listed in Table S1. We can further decompose it into errors from the meteorological parameters
 74 (σ_W), point-source assumption (σ_X), height of emission source (σ_Z), and methane analyzer (σ_P).

$$75 \quad \sigma_D^2 = \sigma_W^2 + \sigma_X^2 + \sigma_P^2 \quad (S4)$$

76 Table S1. Parameters, sources, and the associated uncertainties for the plume dispersion model

Parameter	Description (Unit)	Source	Error
u_*	Friction velocity (m/s)	Estimated from 3D sonic anemometer	σ_W
L	Obukhov length (m)	Estimated from 3D sonic anemometer	σ_W
z_0	Surface roughness (cm)	Estimated from 3D sonic anemometer	σ_W
x_s	Plume travel distance (m)	Estimated from Google earth identified source location and MMP GPS location	σ_X
z_s	Height of emission source (m)	Assumed	σ_X
C	Methane mixing ratio (ppm)	Measured by MMP methane analyzer	σ_P
z_w	Height of 3D sonic anemometer (m)	Measured by on-site personnel	N/A
z_m	Height of methane analyzer inlet (m)	Measured by on-site personnel	N/A

77
 78 Friction velocity (u_*) and Obukhov length (L) are both calculated directly from the 3D velocity and
 79 temperature measured at 10 Hz. Surface roughness (z_0) is estimated by inverting the logarithmic wind
 80 profile with stability correction. The estimated z_0 differs from site to site, and usually between 1cm to
 81 5cm, which agrees well with the visual estimate of z_0 based on the landscape (tall grass). The estimated

82 u_* , L , and z_0 are then used to derive the plume advection speed (\bar{U}) and vertical dispersion coefficient
83 (D_z). It was estimated that the uncertainty of estimating vertical profile of meteorological parameters (e.g.
84 \bar{U}) for pollution dispersion modelling using wind statistics measured at one height has an uncertainty of
85 10% to 40% in daytime ⁵. Similarly, Rao (2005) ¹ suggested a 10-40% uncertainty in estimating lateral
86 and vertical dispersion parameters. Considering the non-standard set-up of our 3D sonic anemometer and
87 the relatively short measurement duration, we assume that the estimated \bar{U} and D_z both have an
88 uncertainty of 40% in this study. Since both \bar{U} and D_z are linearly related with c_y according to the
89 dispersion model (i.e. $c_y^M(Q) = \frac{Q}{\bar{U}} D_z$, when the vehicle's path is perpendicular to the wind direction), we
90 consider that they can both cause a 40% uncertainty of c_y . Note that the linear relation will not hold
91 strictly if the vehicle's path is not perpendicular to the wind direction. However, the impact is minimal if
92 the angle between them is not far from 90 degrees, which applies for most of our dataset. For simplicity,
93 we estimate the error of meteorological parameters as the combined uncertainties from both \bar{U} and D_z :

$$94 \quad \sigma_W^2 = (0.4\bar{c}_y)^2 + (0.4\bar{c}_y)^2 \quad (S5)$$

95 Then, we analyze errors introduced due to the point-source assumption, which is related with the
96 determination of the plume travel distance (x_s) and the height of emission source (z_s) in the dispersion
97 model. The actual leak(s) may come from any NG-related equipment. Therefore, we assume that the
98 actual leak(s) were located within a circle that covers most NG-related equipment of the plant (visual
99 inspection from Google Earth). The radius of the circle (x_D), which defines the size of the area, varies
100 from plant to plant with a range from ~100 to ~150 m. The point-source assumption allows us to attribute
101 all emissions to a single, point-source emission located at the center of the circle. The actual height of the
102 emission source is also unknown. Based on the point-source assumption, we consider z_s to be 2 m, which
103 is the average height of the main structure of the plants (around 4-5 m high). Since the plume maybe
104 thermally buoyant, we allow z_s to vary from ground level up to 10 m with an equal probability.

105 After defining the emission source, x_s can be calculated as the Euclidean distance from the point-
 106 source to the center of the plume: $x_s = \|\mathbf{x}_0 - \mathbf{x}_c\|$, where \mathbf{x}_0 and \mathbf{x}_c are the GPS coordinates of the point-
 107 source emission and the downwind plume center, respectively. For the j^{th} mobile pass, we consider the
 108 plume center (\mathbf{x}_c^j) as the location where the peak methane concentration was observed along the pass.
 109 Given the instantaneous nature of the mobile sampling, \mathbf{x}_c is estimated as the averaged \mathbf{x}_c^j over sensor
 110 passes within a 30-minutes interval ($\mathbf{x}_c = \overline{\mathbf{x}_c^j}$) during which the mean wind direction is typically defined ⁶.
 111 The uncertainty of \mathbf{x}_c can be quantified as the standard deviation of \mathbf{x}_c^j over sensor passes within a 30-
 112 minutes interval, i.e. $\sigma(\mathbf{x}_c^j)$. The A100 GPS unit (from Hemispheres GNSS, Scottsdale, AZ, USA) has a
 113 horizontal accuracy < 0.6 m with 95% confidence. This uncertainty is around two orders of magnitude
 114 smaller than $\sigma(\mathbf{x}_c^j)$, and therefore not considered in this study.

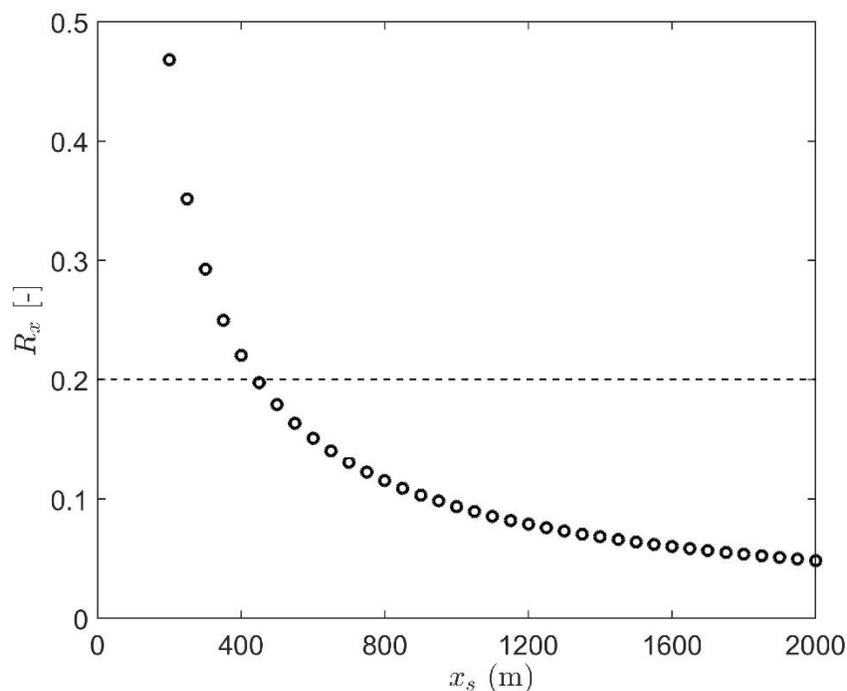
115 Based on the uncertainties of \mathbf{x}_0 , \mathbf{x}_c , and z_s , we can estimate the uncertainty related with the point-
 116 source assumption as:

$$117 \quad \sigma_X^2 = R_x \overline{c_y} \quad (S6)$$

$$R_x = \frac{\sigma^2(c_y^M |_{\mathbf{x}'_0, \mathbf{x}'_c, z})}{c_y^M |_{\mathbf{x}_0, \mathbf{x}_c, z_s}}, \text{ where } \|\mathbf{x}'_0 - \mathbf{x}_0\| \leq x_D, \mathbf{x}'_c \sim N(\mathbf{x}_c, \sigma(\mathbf{x}_c^j)), z \in [0, 10]$$

118 Equation (S6) is basically the lumped uncertainties of \mathbf{x}_0 , \mathbf{x}_c , and z_s , by allowing them to vary
 119 independently within their own ranges. Since the actual emission rate (Q) is unknown, the denominator
 120 $c_y^M |_{\mathbf{x}_0, \mathbf{x}_c, z_s}$ is introduced to derive R_x , which can be understood as the uncertainty given a unit c_y . The
 121 complication of $\sigma^2(c_y^M |_{\mathbf{x}'_0, \mathbf{x}'_c, z})$ only allows us to evaluate it numerically, therefore we adopted the
 122 bootstrapping method⁷. More specifically, $c_y^M |_{\mathbf{x}'_0, \mathbf{x}'_c, z}$ is calculated 100,000 times by randomly drawing \mathbf{x}_0 ,
 123 \mathbf{x}_c , and z_s from their distributions, and $\sigma^2(c_y^M |_{\mathbf{x}'_0, \mathbf{x}'_c, z})$ is the standard deviation of the calculated
 124 $c_y^M |_{\mathbf{x}'_0, \mathbf{x}'_c, z}$.

125 Here, we provide an example R_x as a function x_s . As an example, we consider a surface roughness of 2
 126 cm (typical for short grassland), under a typical meteorological condition (i.e. a friction velocity of 0.3
 127 m/s and a neutrally stable atmospheric condition). Meanwhile, a typical value of 100 m and 50 m are
 128 considered for x_D (uncertainty of the estimating the location of the point-source emission) and $\sigma(x_c^j)$
 129 (uncertainty of the estimating the downwind plume center), respectively. As shown in Figure S2, R_x
 130 drops below 0.2 when x_s is greater than ~400 m. This is applicable for most sampling conditions (Table.
 131 1 in the main text), except for data conducted in Beatrice, NE on 09/23/2016, where x_m is less than 100 m.
 132 Therefore, this particular data was excluded from the analysis due to excessive amount of error related to
 133 the point-source emission assumption. For other data, σ_x^2 will be evaluated case by case given different x_s
 134 and meteorological conditions.



135
 136 Figure S2. Uncertainty related with the point-source assumption given a unit c_y , R_x , plotted as a function
 137 of plume travel distance (x_s). Results are obtained with a surface roughness of 2 cm (typical for short
 138 grassland), under a typical meteorological condition (i.e. a friction velocity of 0.3 m/s and a neutrally
 139 stable atmospheric condition). Meanwhile, a typical value of 100 m and 50 m are considered for x_D
 140 (uncertainty of the estimating the location of the point-source emission) and $\sigma(x_c^j)$ (uncertainty of the
 141 estimating the downwind plume center), respectively.

142

143 Finally, we assess uncertainty from the methane analyzer onboard the GSV car (σ_p). The G2301
144 analyzer from Picarro Inc. ⁸ and the fast methane/ethane gas analyzer from Los Gatos Research Inc. ⁹
145 show a rated sensor noise ($\sigma(C)$) of about 1 ppb and 2 ppb, respectively. Given the ppm level of ambient
146 methane concentration, σ_p is only $\sim 0.1\%$. Since σ_p is around two orders of magnitude smaller than σ_W^2 or
147 σ_X^2 , it is ignored in this study.

148 **S3. Natural gas throughput for U.S. NG-based ammonia fertilizer plants**

149 Four plant-specific E_N values are estimated from annual reports of some companies (Table S2), which
 150 are used to define the range of E_N for plants whose E_N are unknown. Worrell et al. (2000) reported an
 151 industrial-averaged E_N of 39.3 GJ/Tg based on a survey of several U.S. ammonia fertilizer plants in
 152 1999¹⁰. Based on an energy balance method similar as Equation (4) in the main text, Kermeli et al. (2017)
 153 estimated an industrial-averaged E_N of 37.0 GJ/Tg for U.S. ammonia fertilizer plants in 2010¹¹. The
 154 International Energy Agency (2007) reported an industrial-averaged E_N of 37.9 TJ/Gg¹² based on
 155 industrial surveys. These reported industrial-averaged E_N values all fall within the reported E_N range from
 156 34.7 to 40.0 GJ/Tg as shown in Table S2.

157 Table S2. A list of plant reported energy demand for ammonia production (E_N).

Facility location	E_N^P (GJ/Tg)
Donaldsonville, LA	37.8 ¹³
Cherokee, AL	38.7 ¹⁴
Pryor, OK	34.7 ¹⁴
El Dorado, AR	40.0 ¹⁴

158
 159 In 2015-2016, the capacity utilization rate (R_c) was reported from 0.54 to 1.06 by six plants¹⁴⁻¹⁶, with
 160 an averaged R_c of 0.82 and 0.88 for year 2015 and 2016, respectively (Table S3). Meanwhile, the United
 161 States Geological Survey (USGS) reported that ammonia plants in the U.S. operated at about 80% of their
 162 design capacity in 2015¹⁷, which is fairly close to the averaged R_c of those six facilities in 2015. Given
 163 the reported R_c for the six plants, R_c is considered to vary between 0.54 and 1.06 for the remaining plants
 164 whose R_c are not publicly available.

165 Table S3. A list of facility reported R_c values for 2015 and 2016.

Facility location	R_c (2015)	R_c (2016)
Augusta, GA	0.98 ^{14, 16}	0.86 ¹⁶
Cherokee, AL	0.98 ¹⁴	0.95 ¹⁵
El Dorado, AR	0.54 ¹⁴	0.65 ¹⁵
Geismar, LA	0.98 ¹⁶	1.06 ¹⁶
Lima, OH	0.67 ¹⁶	0.93 ¹⁶
Pryor, OK	0.78 ¹⁴	0.84 ¹⁵

166

167 Using equation (4) of the main text, the NG throughput can be calculated for the nominal (T_N), best
168 (T_B), and the worst (T_W) case, as detailed in the main text. The selected values of E_N and R_C are reported
169 in Table S4, based on the reported E_N and R_C from some plants and industrial-averaged values. Note that
170 the International Energy Agency reported E_N value is adopted, since it is based on the most recent
171 industrial survey.

172 Table S4. Selected value of E_N and R_C for the calculation of NG throughput for nominal, worst, and best
173 case for NG-based ammonia fertilizer plants in the U.S. (2015-2016 scenario).

Selected value	Nominal (expected NG throughput)	Worst (least NG throughput)	Best (most NG throughput)
E_N (GJ/Tg)	37.9 ¹²	40.0 ¹⁴	34.7 ¹⁴
R_C (-)	0.8 ¹⁷	1.06 ¹⁶	0.54 ¹⁴

174

175 The gross production capacity of ammonia (C_N) and urea (C_U), and the estimated NG throughput under
176 nominal (T_N), worst (T_W), and best (T_B) case for NG throughput of NG-based ammonia fertilizer plants in
177 the U.S. are reported in Table S5 for the 2015-2016 scenario. Note that the El Dorado plant began
178 production in 2016, therefore not included in the United States Geological Survey (USGS)' 2015 mineral
179 yearbook¹⁷. Since E_N and R_C values are both reported for plants in Cherokee (AL), El Dorado (AR), and
180 Pryor (OK) as shown in Table (S1) and Table (S2), T_N , T_W , and T_B are the same for those plants.

181 Table S5. A list of gross ammonia production capacity (C_N), urea production capacity (C_U), and the
 182 estimated NG throughput under nominal (T_N), worst (T_W), and best (T_B) case for NG-based ammonia
 183 fertilizer plants in the U.S. for 2015-2016 scenario.

Location	C_N [Gg/yr]	C_U [Gg/yr]	T_N [Gg/yr]	T_W [Gg/yr]	T_B [Gg/yr]
Augusta, GA	800 ¹⁶	500 ¹⁶	522	550	480
Beatrice, NE	265 ¹⁷	57 ¹⁸	156	218	97
Beaumont, TX	331 ¹⁹	0 ¹⁸	192	269	119
Borger, TX	451 ²⁰	92 ¹⁸	266	371	164
Cherokee, AL	163 ¹⁵	85 ¹⁸	119	119	119
Cheyenne, WY	178 ¹⁷	111 ¹⁸	108	151	67
Creston, IA	32 ¹⁷	0 ¹⁸	19	26	11
Dodge City, KS	280 ¹⁷	72 ¹⁸	166	231	103
Donaldsonville, LA	3,933 ¹³	3,546 ¹⁸	2,430	3,219	1,640
East Dubuque, IL	337 ¹⁷	141 ¹⁸	202	282	125
El Dorado, AR	408 ¹⁵	0 ¹⁸	203	203	203
Enid, OK	930 ¹⁷	485 ¹⁸	561	783	348
Faustina, LA	500 ²¹	0 ¹⁸	290	406	179
Fort Dodge, IA	350 ¹⁷	152 ¹⁸	210	293	130
Geismar, LA	500 ¹⁶	0 ¹⁶	385	406	352
Hopewell, VA	590 ²²	0 ¹⁸	343	479	212
Lima, OH	700 ¹⁶	400 ¹⁶	492	519	452
Port Neal, IA	1,116 ¹³	328 ¹⁸	662	925	410
Pryor, OK	213 ¹⁵	137 ¹⁸	125	125	125
St Helens, OR	101 ¹⁷	104 ¹⁸	63	88	39
Verdigris, OK	1,098 ¹³	646 ¹⁸	665	928	413
Woodward, OK	435 ¹³	293 ¹⁸	265	370	165
Yazoo City, MS	517 ¹³	174 ¹⁸	308	430	191

184

185 **References**

- 186 1. Rao, K. S., Uncertainty analysis in atmospheric dispersion modeling. *Pure and applied*
187 *geophysics* **2005**, *162*, (10), 1893-1917.
- 188 2. Gryning, S.-E.; Holtslag, A.; Irwin, J. S.; Sivertsen, B., Applied dispersion modelling based on
189 meteorological scaling parameters. *Atmospheric Environment (1967)* **1987**, *21*, (1), 79-89.
- 190 3. Hanna, S., Uncertainties in air quality model predictions. In *Transport and Diffusion in Turbulent*
191 *Fields*, Springer: 1993; pp 3-20.
- 192 4. Chang, J. C.; Hanna, S. R., Air quality model performance evaluation. *Meteorology and*
193 *Atmospheric Physics* **2004**, *87*, (1-3), 167-196.
- 194 5. Wilczak, J. M.; Phillips, M. S., An indirect estimation of convective boundary layer structure for
195 use in pollution dispersion models. *Journal of climate and applied meteorology* **1986**, *25*, (11), 1609-
196 1624.
- 197 6. Stull, R. B., *An introduction to boundary layer meteorology*. Springer Science & Business Media:
198 2012; Vol. 13.
- 199 7. Mooney, C. Z.; Duval, R. D.; Duvall, R., *Bootstrapping: A nonparametric approach to statistical*
200 *inference*. Sage: 1993.
- 201 8. Picarro Inc. CRDS Analyzer for CO₂/CH₄/H₂O in Air - Model G2301.
202 http://www.picarro.com/assets/docs/CO2_CH4_H2O_in_Air.pdf (04/18/2019),
- 203 9. Los Gatos Research Inc. Fast methane/ethane gas analyzer (CH₄, C₂H₆).
204 <http://www.lgrinc.com/analyzers/overview.php?prodid=42&type=gas> (04/18/2019),
- 205 10. Worrell, E.; Phylipsen, D.; Einstein, D.; Martin, N. Energy use and energy intensity of the US
206 chemical industry. <https://www.osti.gov/servlets/purl/773773> (04/18/2019),
- 207 11. Kermeli, A.; Worrell, E.; Graus, W.; Corsten, M. Energy Efficiency and Cost Saving
208 Opportunities for Ammonia and Nitrogenous Fertilizer Production-An ENERGY STAR® Guide for
209 Energy and Plant Managers.
210 https://www.energystar.gov/sites/default/files/tools/Fertilizer_guide_170418_508.pdf (04/18/2019),
- 211 12. International Energy Agency Tracking Industrial Energy Efficiency and CO₂ Emissions.
212 https://www.iea.org/publications/freepublications/publication/tracking_emissions.pdf (04/18/2019),
- 213 13. CF Industries Holdings Inc. CF Industries 2016 Annual Report.
214 <https://www.snl.com/IRW/FinancialDocs/4533245> (04/18/2019),
- 215 14. LSB Industries Inc. LSB Industries 2015 Annual Report.
216 <http://investors.lsbindustries.com/phoenix.zhtml?c=114410&p=irol-reportsAnnual> (04/19/2019),
- 217 15. LSB Industries Inc. LSB Industries 2016 Annual Report.
218 <http://investors.lsbindustries.com/phoenix.zhtml?c=114410&p=irol-reportsAnnual> (04/19/2019),
- 219 16. Potash Corporation of Saskatchewan Inc. PotashCorp 2016 Annual Report.
220 https://www.nutrien.com/sites/default/files/uploads/2017-07/POT_2016_AIR_Full_Report.pdf
221 (04/19/2019),
- 222 17. United States Geological Survey 2016 Minerals Yearbook, nitrogen (advanced release).
223 <https://minerals.usgs.gov/minerals/pubs/commodity/nitrogen/myb1-2016-nitro.pdf> (04/18/2019),
- 224 18. International Fertilizer Industry Association World Ammonia Capacities. <https://www.ifastat.org/>
225 (04/18/2019),
- 226 19. OCI N. V. Annual report 2016. <http://www.oci.nl/investor-relations/financial-reports/>
227 (04/19/2019),
- 228 20. Agrium Inc. Agrium 2016 Annual Report.
229 https://www.nutrien.com/sites/default/files/uploads/2017-07/2016_annual_report_-_final_0.pdf
230 (04/18/2019),
- 231 21. The Mosaic Company 2016 annual report.
232 <http://investors.mosaicco.com/GenPage.aspx?IID=4097833&GKP=209119> (04/18/2019),
- 233 22. AdvanSix Inc. 2016 annual report. [http://investors.advansix.com/sec-filings/annual-reports-and-](http://investors.advansix.com/sec-filings/annual-reports-and-proxy-materials)
234 [proxy-materials](http://investors.advansix.com/sec-filings/annual-reports-and-proxy-materials) (04/18/2019),